

Date: Friday, 01/08/2008 12:53:17 PM  
User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 40927		
Estimate Number	: 10164		
P.O. Number	:	Part Number	: D2515
This Issue	: 01/08/2008 S.O. No. :	Drawing Number	: D2515 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 29138	Material	:
Written By	: <u>J. 08.08.01</u>	Due Date	: 08/08/2008 Qty: 20 Um: Each
Checked & Approved By	:		
Comment	: Est A 99.05.11 New Issue DM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0625	6061-T6 Round Bar .625"
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(40)

Comment: Qty.: 0.0436 f(s)/Unit Total: 0.8715 f(s)

6061-T6 Round Bar 1.5"

Material: 6061-T6 Aluminum Bar Ø1.500" (QQ-A-200/8 or QQ-A-225/8)

(M6061T6R1.500)

Batch: M107513 mmf 08/08/03

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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(40)

Comment: HARDINGE CNC LATHE SMALL

1-Turn Blank as per Dwg D2515

2-Debur

mmf 08/08/03

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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(40)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J.F. 08/08/05 (40)

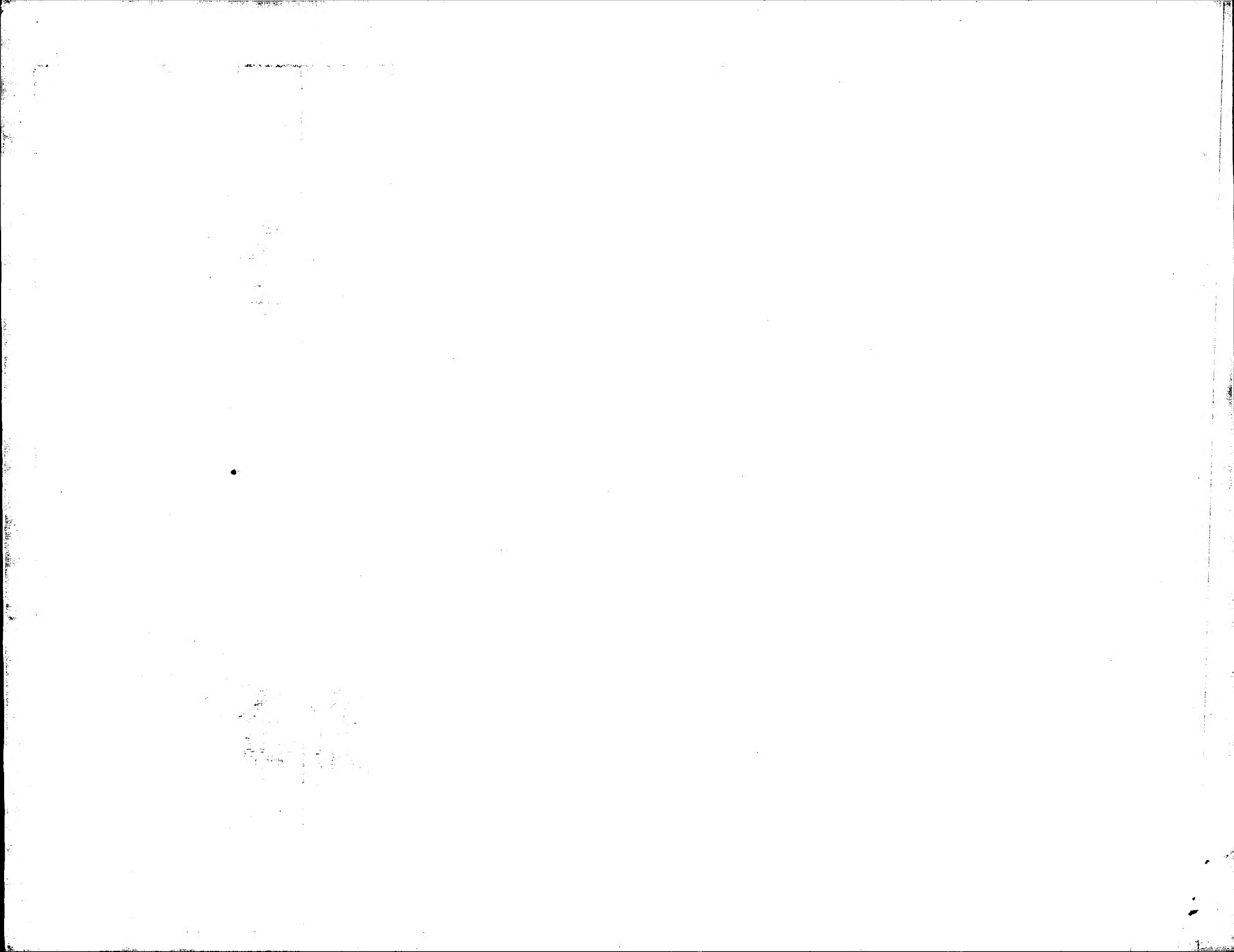
5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5735C 08/05 (40)



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Drawing Name: BUSHING

Job Number: 40927

Part Number: D2515

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE

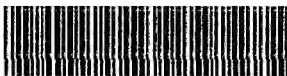


(H)

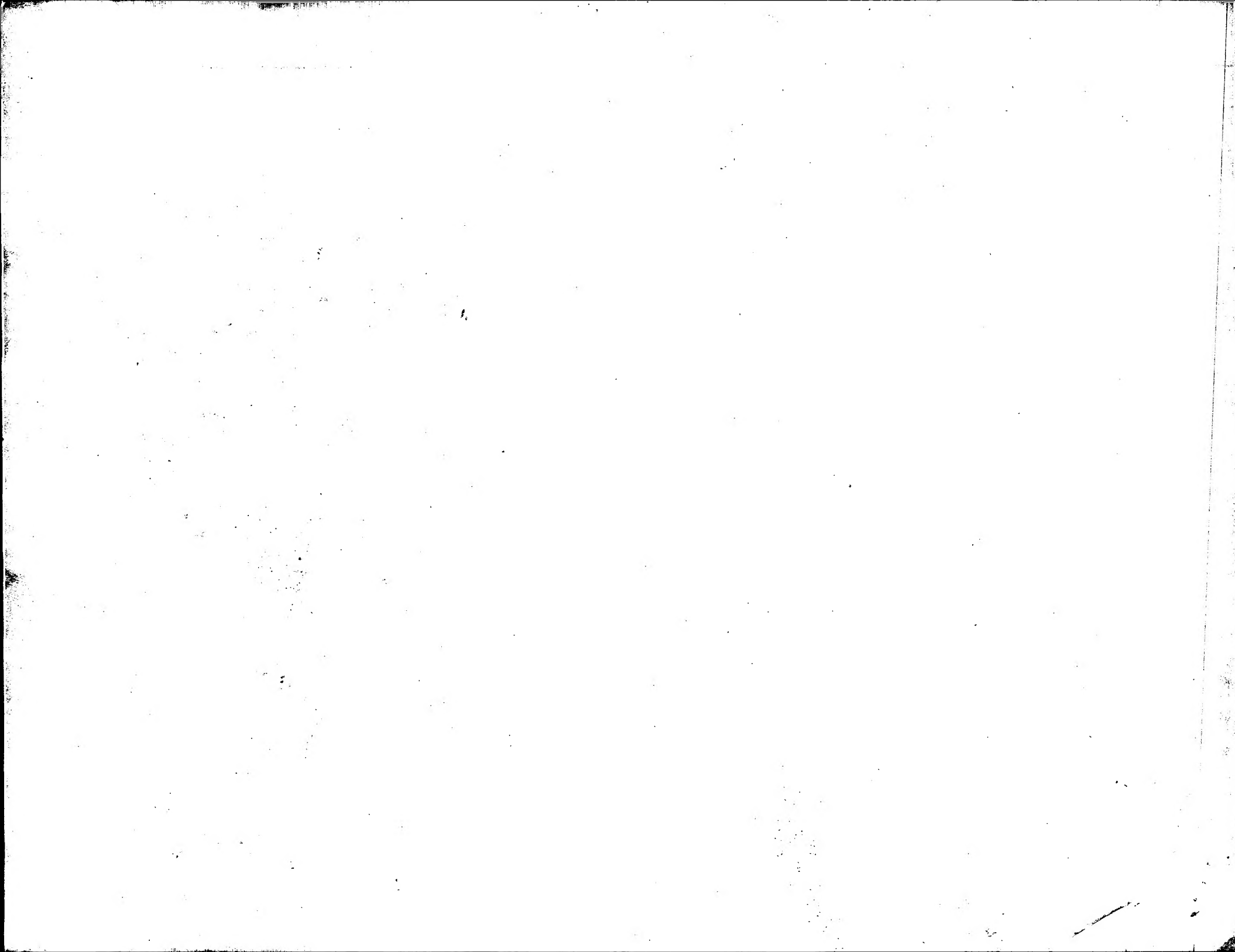
Comment: FINAL INSPECTION/W/O RELEASE

AP 08/05/08

Job Completion

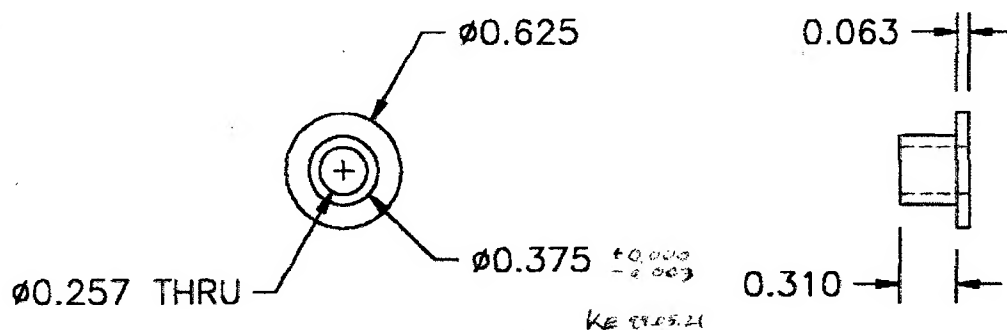


MF 08-08-05





DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	K HAND	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>BW</i>	<i>BW</i>	D2515	SHEET 1 OF 1
DATE	TITLE		SCALE
95:11:27	BUSHING		1:1



w/o 40927

MATERIAL: 6061-T6 ALUMINUM

